
Instruction for G2500 Old bezel VIVOPAY-V upgrade kit

1. Required tools



► Phillips screwdriver



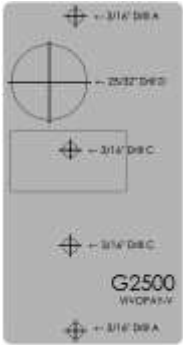
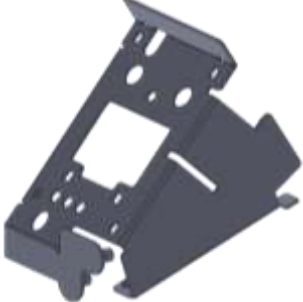
► Auto Center Punch

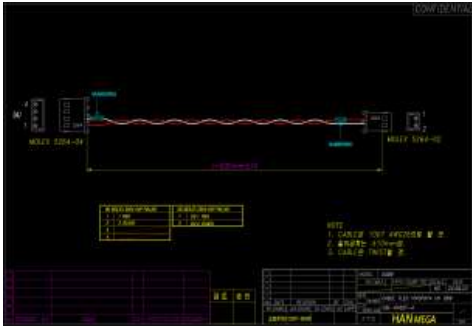
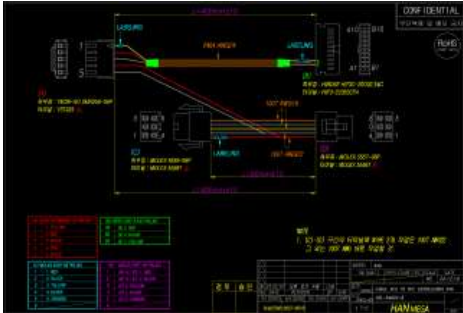
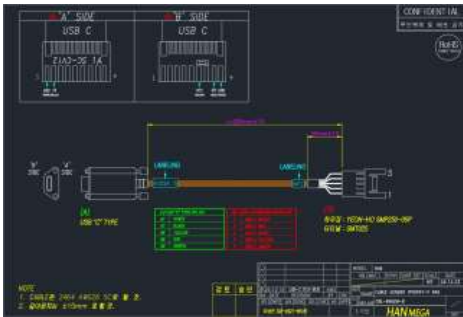


► Drill & 3/16",25/32" Drill bit

2. Parts

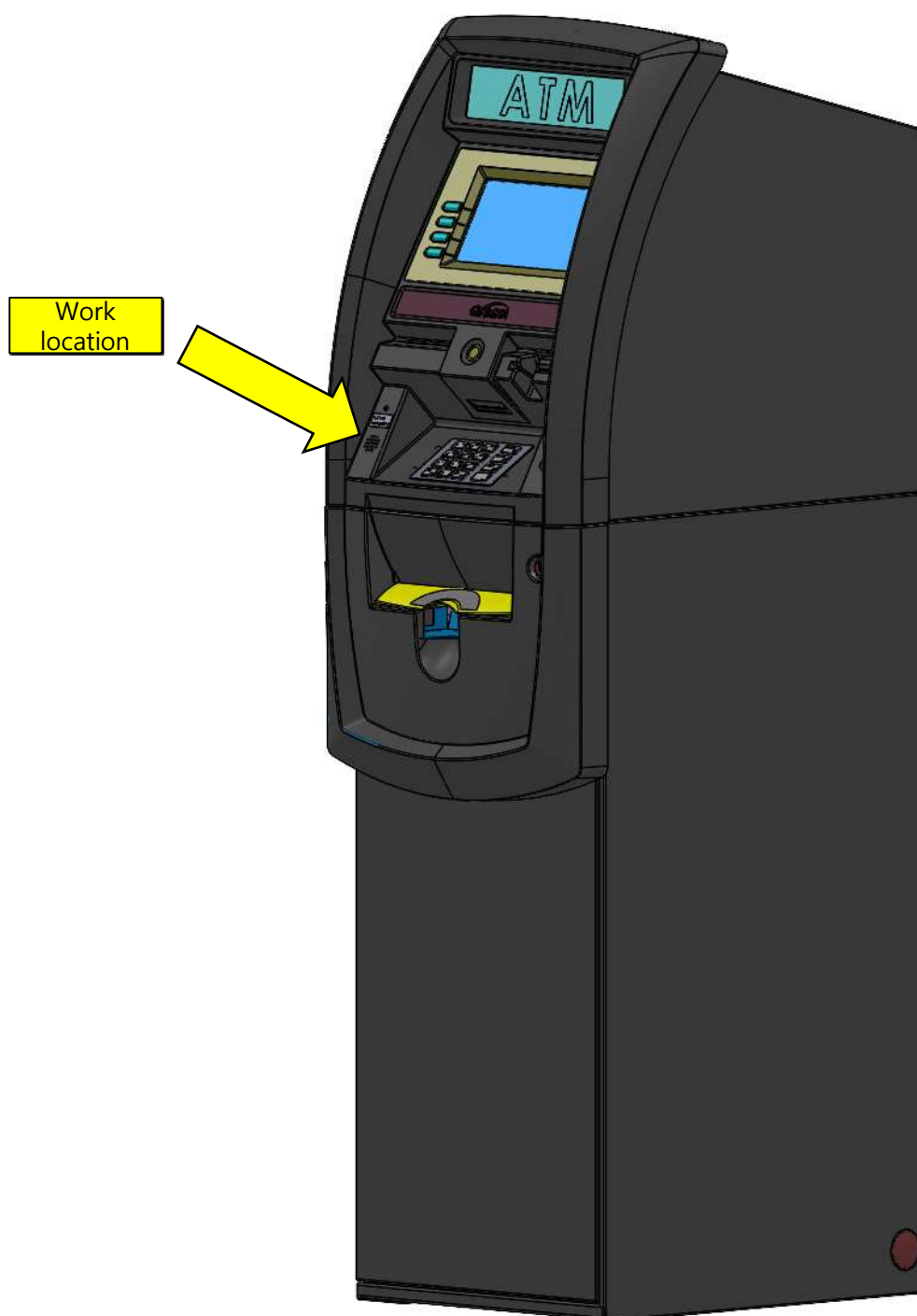
2-1. Required parts

	[PLAT-R46M-A] PLATE JIG FIELD VIVOPAY-V G2500 R46
	[BODY-R46D-B] BODY BEZEL VIVOPAY4 G2500 R46
	[BRKT-R46D-A] BRACKET FIX BEZEL VIVOPAY-V G2500 R46

	[BRKT-R46E-A] BRACKET M-UP FIX VIVOPAY-V G2500 R46
	[CBL-R46ZF-A] CABLE FLED VIVOPAY UK Q89R46
	[CBL-R46ZN-B] CABLE ACU TO NFC G2500,G3000 R46
	[CBL-R46ZM-B] CABLE GENDER VIVOPAY-V R46
①  ②  ③ 	① [LABE-Q89F-B] LABEL SECURITY LIGHTING Q89 ② M3XL6 (SEMS) : 9EA M3XL10 (SEMS) : 2EA ③ M3XL10 B-HEAD TAP : 6EA

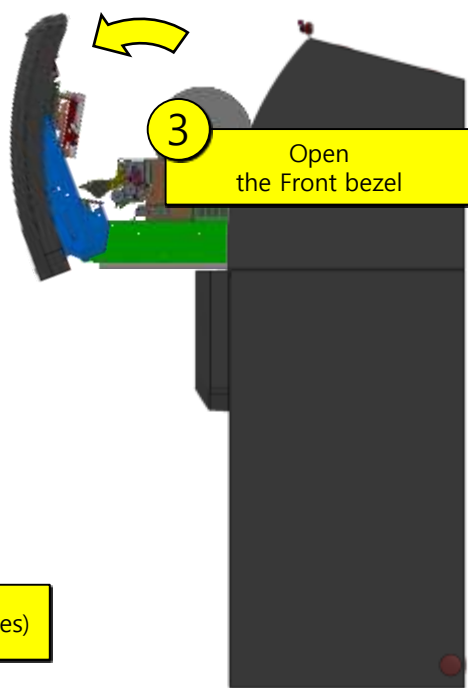
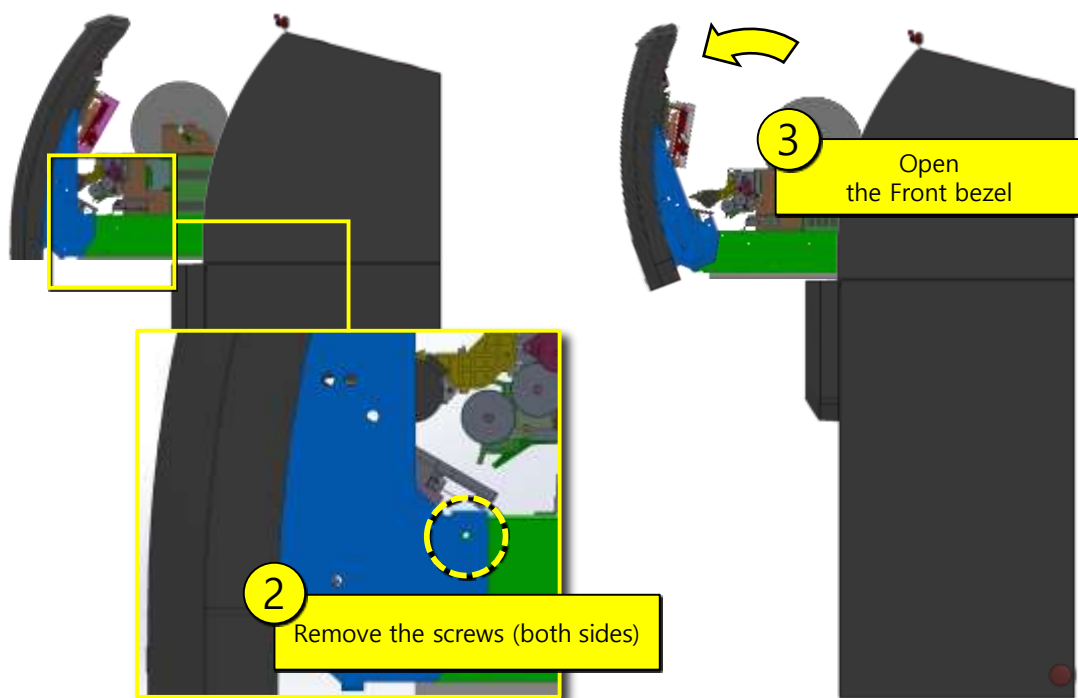
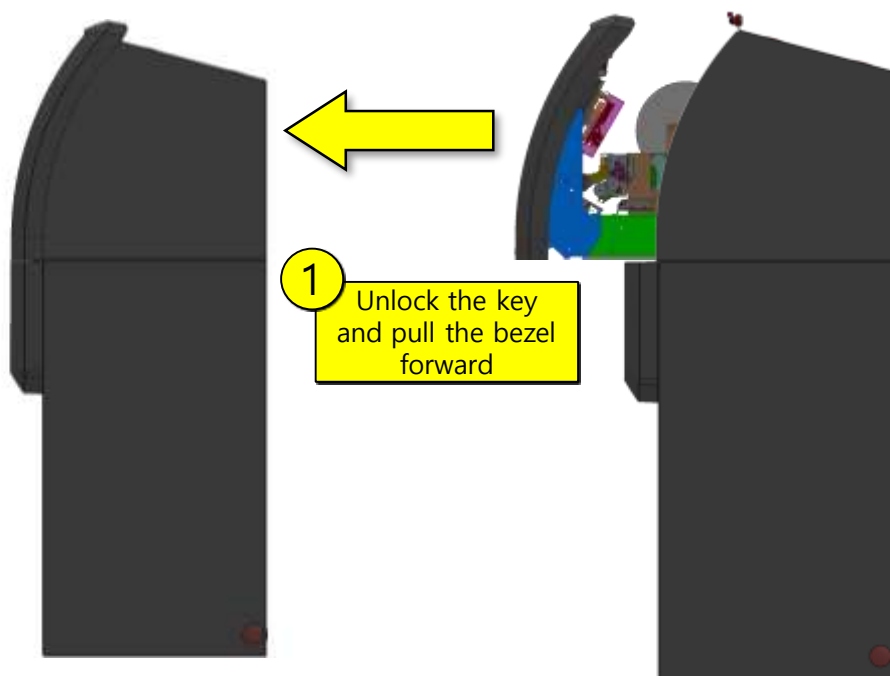
3. Preparation

3-1. Work location

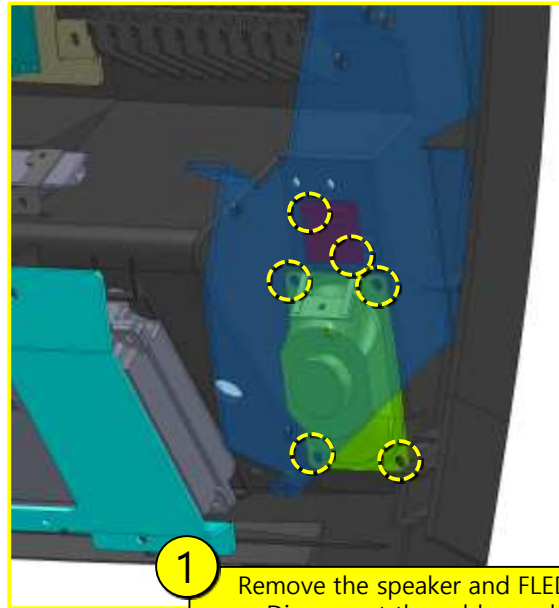
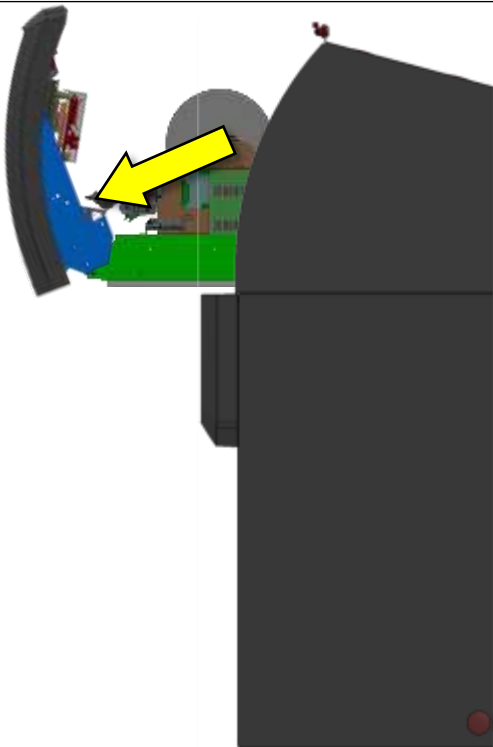


4. Work process

4-1. Remove existing components



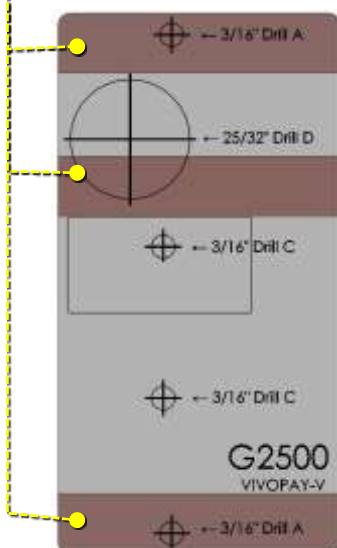
4-2. Separate the speaker and FLED



1 Remove the speaker and FLED :
Disconnect the cables and
remove six screws
(Please keep the removed screws)

4-3. Attach the Jig to the bottom of the Front bezel

1 Remove the protective
film from the double-
sided tape



2 Align the edges of the VIVOPAY V JIG with the top
and left sides of the EPP, then attach it to the BEZEL
as shown in the figure

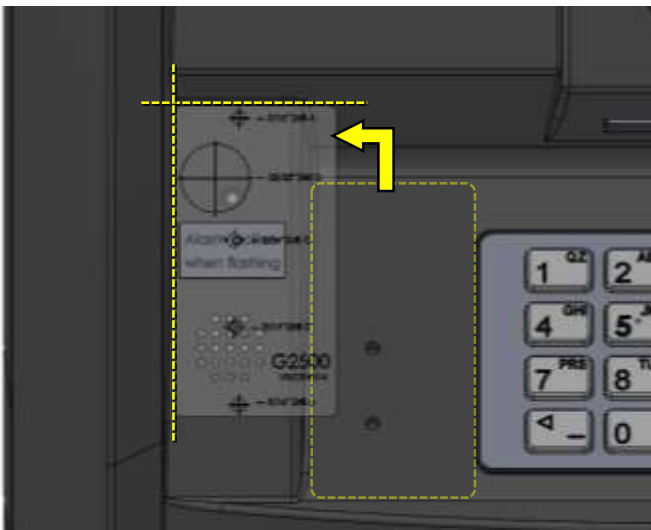
4-4. Drill holes on the bottom of the Front bezel



1

Drill two 3/16" holes

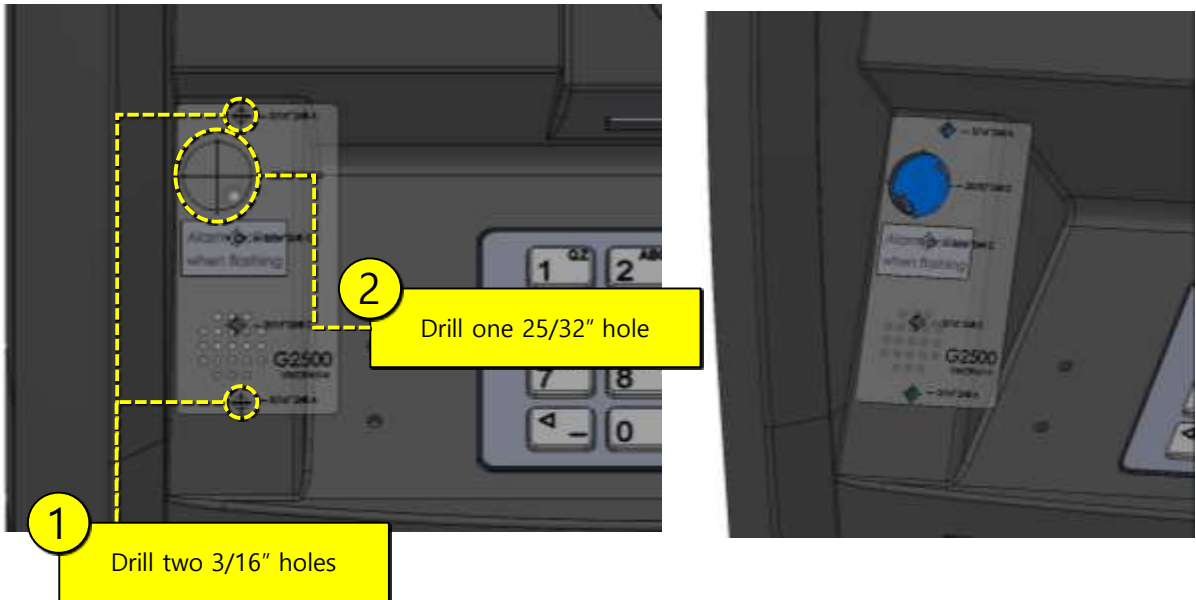
4-5. Move the Jig



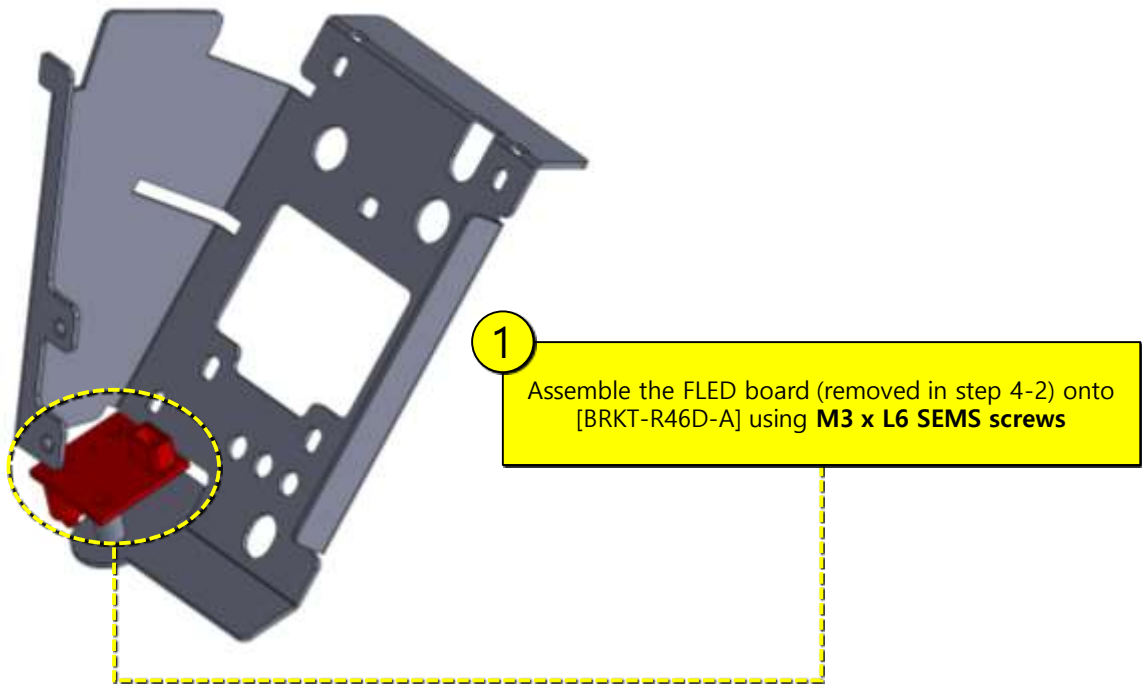
1

1. Detach the VIVOPAY V JIG from the left side of the EPP and move it further to the left for reattachment
2. Align the JIG with the top and side edges of the Front bezel as shown in the figure, then attach it

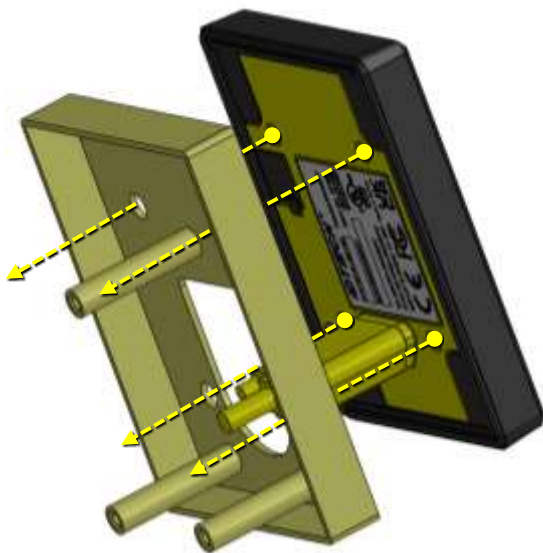
4-6. Drill holes in the Front bezel



4-7. Install the FLED board

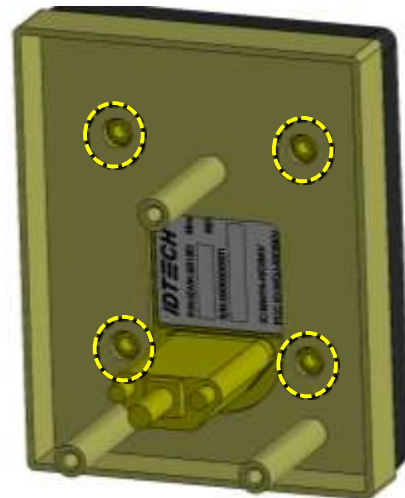


4-8. Assemble VIVOPAY V MODULE



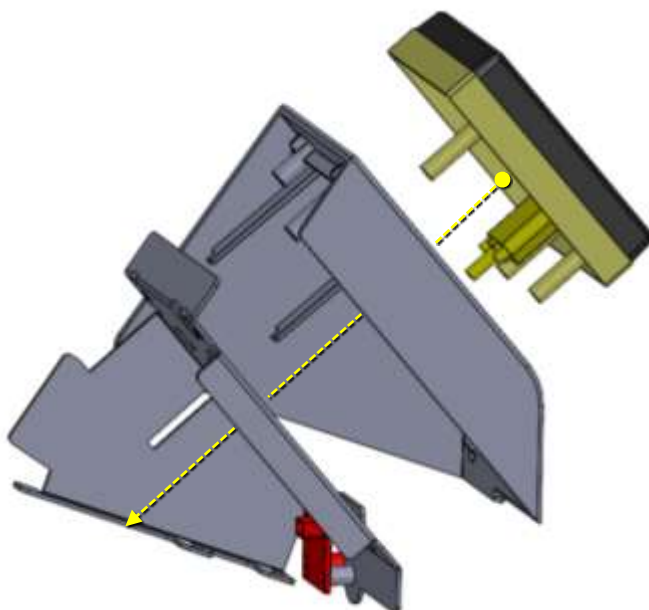
1

Align the VIVOPAY-V MODULE with [BRKT-R46E-A] as shown in the figure



2

Fasten four **M3 x L6** screws included with the module



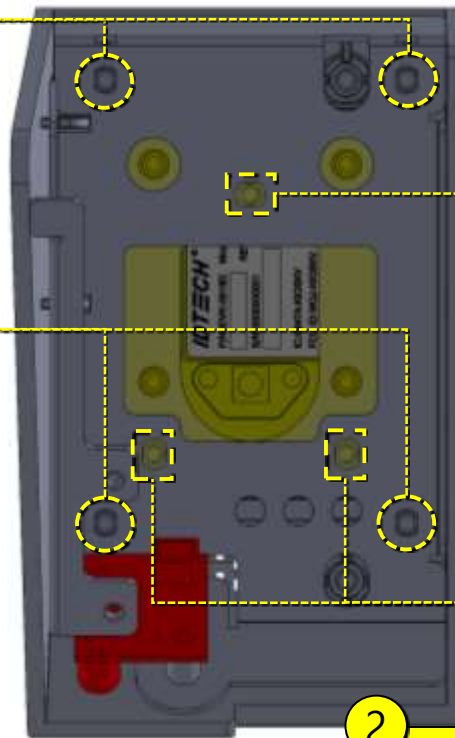
3

Align the components in the following order: VIVOPAY MODULE, [BODY-R46D-B], and [BRKT-R46E-A], as shown in the figure

4-9. Assemble the VIVOPAY V MODULE and attach the label

1

Fasten [BODY-R46D-B] and [BRKT-R46D-A] using **M3 x L10 B-HEAD TAP screws**



2

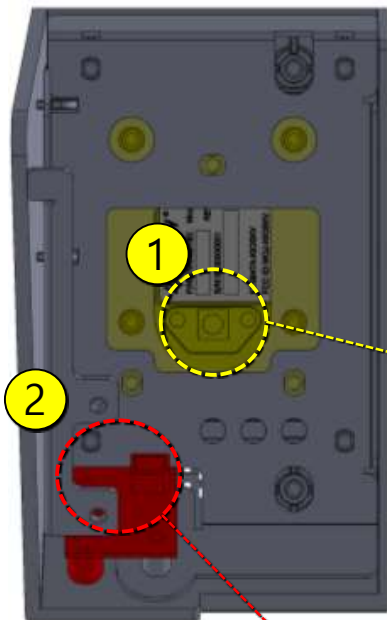
Fasten [BRKT-R46D-A] and [BRKT-R46E-A] using **M3 x L6 SEMS screws**



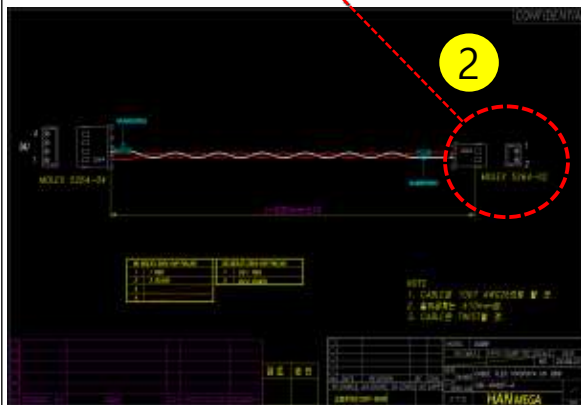
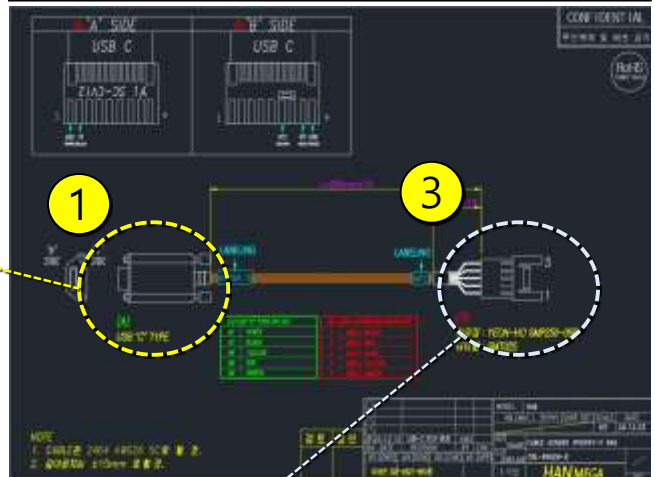
3

Attach [LABE-Q89F-B] to the [BODY-R46D-B] as shown in the figure

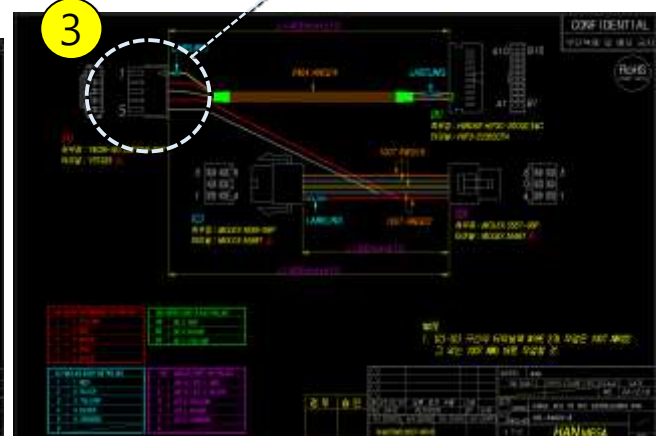
4-10. Cable connection diagram



[CBL-R46ZM-B] CABLE GENDER VIVOPAY-V R46



[CBL-R46ZF-A] CABLE FLED VIVOPAY UK Q89



[CBL-R46ZN-B] CABLE ACU TO NFC G2500,G3000 R46

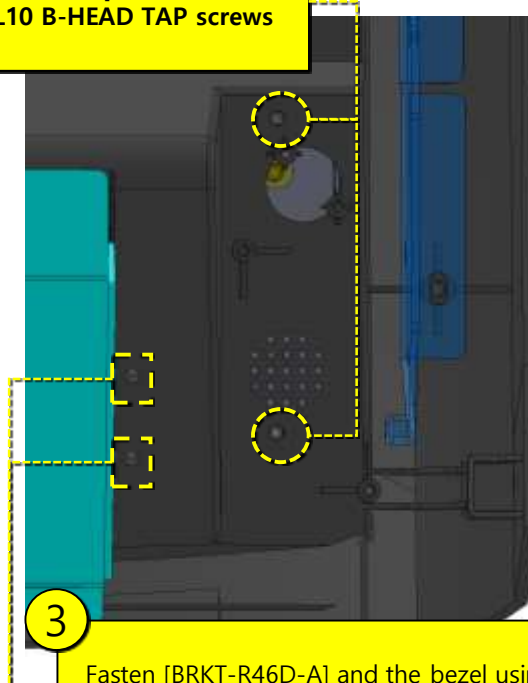
1. Connect Connector #1 (USB-C) of [CBL-R46ZM-B] to the VIVOPAY V module
2. Insert Connector #2 of [CBL-R46ZF-A] to the FLED board
3. Connect Connector #3 of [CBL-R46ZM-B] with Connector #3 of [CBL-R46ZN-B]

4-11. Assemble the VIVOPAY-V with G2500 Old bezel



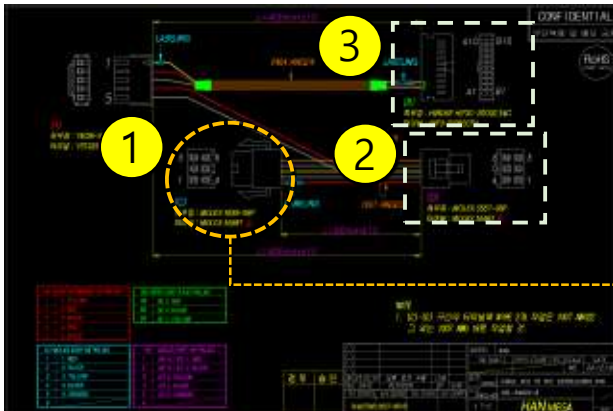
- 1 Route the connected cables through the drilled holes and pass them to the back of the bezel

- 2 Fasten [BODY-R46D-B] and the bezel using **M3 x L10 B-HEAD TAP** screws



- 3 Fasten [BRKT-R46D-A] and the bezel using **M3 x L10 SEMS** screws

4-12. Connect the cable between VIVOPAY V and the machine



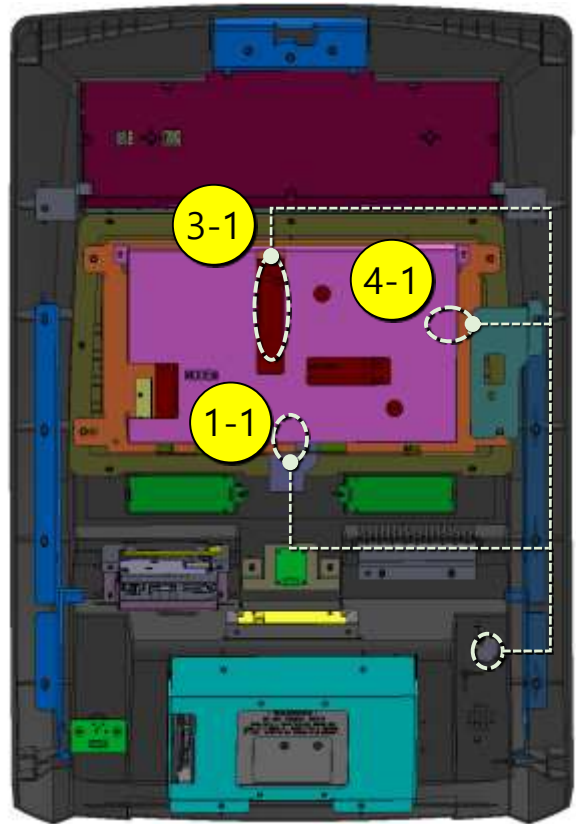
[CBL-R46ZN-B] CABLE ACU TO NFC
G2500,G3000 R46



Existing Board power cable

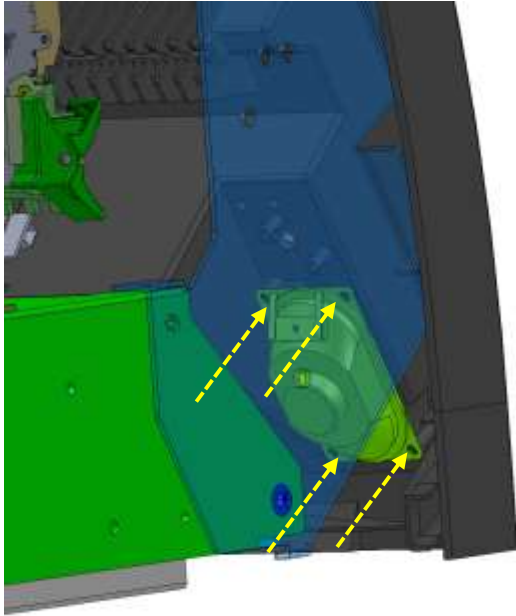


[CBL-R46ZF-A] CABLE FLED VIVOPAY UK Q89



1. Disconnect the existing board power cable from position 1-1 of the machine, and connect it to Connector #1 of [CBL-R46ZN-B]
2. Reconnect Connector #2 of [CBL-R46ZN-B] to the original 1-1 position
3. Connect Connector #3 of [CBL-R46ZN-B] to position 3-1
4. Connect Connector #4 of [CBL-R46ZF-A] to where the existing 4-1 FLED cable was connected. (Discard the existing FLED cable)

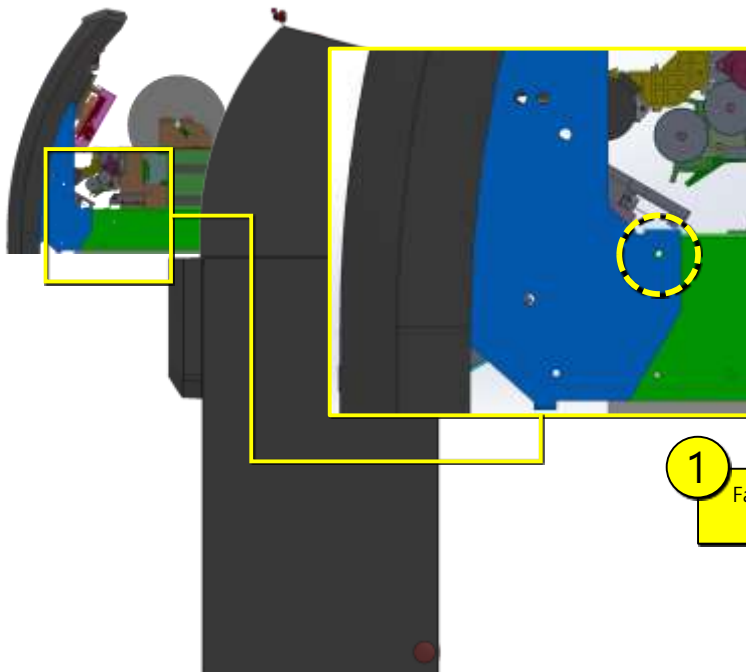
4-13. Reassemble the speaker



1

Reassemble the speaker using the stored screws and connect the connector

4-14. Finalizing Assembly



1

Fasten two M4 screws and close the Front bezel

5. Work completed

5-1. Work completed

